### 4180D MOTOR GRADER

Tier 2 / Stage II



### **SPECIFICATIONS**

#### Operating weight

15,500 kg

Operating weight includes the machine weight with standard work device, no additional equipment or accessories, full fuel tank, all fluids at required level and an operator 75 kg.

**Tractive force** 

86 kN

#### **ENGINE**

#### Description

Dongfeng Cummins EPA Tier 2 / EU Stage II-approved, 5.9 liter, 6-cylinder straight turbocharged diesel engine with mechanical direct fuel injection system.

Cummins turbocharged system, high transient response.

Cummins fuel filtration system, high filtration efficiency.

Air cleaning: Whirlwind pre filter, two stage air filter.

Cooling system: Air-to-air intercooler, direct driven fan and suction type cooling system, single radiator layout.

Emission rating	EPA Tier 2 / EU Stage
Engine manufacturer	Dongfeng Cummins
Engine model	6BTAA5.9-C190
Rated power	142 kW
Rated speed	2,200 rpm
Peak torque	800 N·m @ 1,500 rpm
Displacement	5.9 L
Number of cylinder	6
Aspiration	Turbochareged, air- to-air intercooled

AXLE	
Differential type	Limited slip standard
Final drive type	Chain drive
Axle oscillation	16°
Front axle type	All welded steel frame
Front axle, wheel lean angle	Left / right 18°

#### **HYDRAULIC SYSTEM**

#### Description

System supply: Two gear pumps with fix displacement.

Multi- spool valves distribute the oil independently for controlling the position of a grader blade: lift, hold, lower, shift, roll-over and rotation.

Tilt function: With a tilt cylinder, the front wheel lean angle can be up to a maximum of 18°

Cylinders: Double-acting cylinders for all functions.

Main pump type	Gear
Main relief pressure	20±0.5 Mpa
Pilot pump flow	132 L/min

#### **TRANSMISSION**

#### Description

Torque converter: single-stage, three elements.

Transmission: countershaft power shift transmission,

Gear shifting system: Number of speeds, forward-6, reverse-3. Compact, high efficiency, low noise, easy to operation.

Drive	4 Wheel Drive
Torque converter	Single stage, three elements
Max. travel speed, fwd	42 km/h
Max. travel speed, rev	26.2 km/h
Number of speed, fwd	6
Number of speed, rev	3

SERVICE CAPACITY	
Fuel tank	348 L
Engine oil	18 L
Cooling system	40 L
Hydraulic reservoir	165 L
Transmission & torque converter	33 L
Tandem drive, each	28 L

#### STEERING

#### Description

Steering system: Load-sensing hydraulic articulated steering.

System supply: The steering system has priority feed from a gear pump with fix displacement.

Steering cylinders: Two double-acting cylinders.

Steering configuration	Articulated
Steering relief pressure	16.7±0.5 Mpa
Minimum turning radius	7,200 mm
Steering angle	±50°
Frame articulation angle	±27°

#### **BRAKES**

#### Description

Two independent brake circuits, accurate control with the main valve & gear pump.

Service brake type	Fully hydraulic, shoe type
Parking brake type	Electro-hydraulic, disc type

TIRES	
Standard tire size	17.5-25/L3
Inflation pressure	0.32~0.35 MPa

## CAB Description

Instrumentation: All important information is centrally located in the central instrument panel and operator's field of vision.

Adjustable steering column, high back seat and A/C with all-around air outlets.

The cab is tested and approved according to ROPS (ISO 3471), FOPS (ISO 3449).

SOU	ND & ENVIRONMENT	
	and level in cab according SO 6396-2008	81 dB(A)
	ernal sound level ording to ISO 6394-2008	112 dB(A)
Hea	iting capacity	5 kW
Air	conditioning	4 kW

#### **ELECTRICAL SYSTEM**

#### Description

The central warning system is a contronic electrical system with central warning light and buzzer for the following functions: Low braking system pressure, interruption in communication (computer failure).

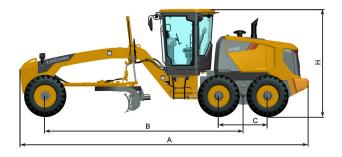
A central warning light and buzzer when the gear is engaged is for the following functions: Low engine oil pressure, low transmission oil pressure, high transmission oil temperature, low brake pressure, engaged parking brake, brake charging failure, high hydraulic oil temperature.

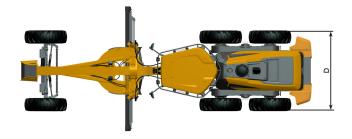
Voltage	24 V
Batteries	6-SPB-50C
Battery capacity	2 x 55 Ah
Starter motor output	2 kW

BLADE RANGE	
Blade width	610 mm
Blade length	3,960 mm
Moldboard - Thickness	19 mm
Maximum lift above ground	600 mm
Maximum depth of cut	680 mm
Blade tilt angle	90°
Circle rotation	360°
Moldboard side shift - Left	645 mm
Moldboard side shift - Right	755 mm
Shoulder reach - Left	1,745 mm
Shoulder reach - Right	2,110 mm
Cutting angle	28°-74°
Arc Diameter	826 mm
Circle Diameter	1,455 mm
Blade Ground Pressure	≥7,600 kg

DIMENSIONS	
A Shipping Length	9,090 mm
H Shipping Height – Top of cab	3,380 mm
B Bladebase	6,230 mm
C Tandem Center Distance	1,538 mm
D Shipping Width	2,600 mm

ATTACHMENTS	
Mold blade	
Width	2,740 mm
Depth below ground	215 mm
Lift above ground	850 mm
Weight	1,084 kg
Ripper	
Width	2,200 mm
Ripping depth - maximum	445 mm
Lifting height	716 mm
Ripper shank holders, quantity	5
Weight	1,155 kg
Scarifier	
Working width	1,655 mm
Scarifying depth - maximum	157 mm
Scarifier shank holders, quantity	11
Counterweight	
Front	780 (0,+20) kg
Rear	870 (0,+20) kg





## STANDARD EQUIPMENT

#### **ENGINE**

- Cummins 6BTAA5.9 Engine, EPA Tier 2 / EU Stage II Engine output net 142 kW (190 hp) airto-air intercooled, 6 cylinders, 4 stroke
- · Mechanical direct fuel injection system
- Pre-filter with water separator
- Fuel filter

#### **TRANSMISSION**

- ZF 6WG200 automatic power shift transmission
- FNR, F6/R3
- Transmission oil level sight gauge

#### **AXLE**

- Front axle LiuGong
- Rear axle Meritor dry axle with limited slip differentials
- · Caliper disc service brake system

#### **HYDRAULIC SYSTEM**

 Two gear pumps with fix displacement hydraulic system

#### **STEERING SYSTEM**

 Load sensing system with flow amplification and steering in priority

#### TIRE & RIM

• 17.5-25/L3 bias tire

#### CHASSIS FRAME

- A type structure traction frame
- · Large section box structure front frame

#### **ELECTRIC SYSTEM**

- Headlights on top of cab, 2 front, 2 rear
- Four lights on front frame
- Turn signals with flasher
- Batteries, free of maintenance
- Cigarette lighter, 24 V power outlet
- · Electric horn
- · Front windshield wiper
- · Back-up alarm
- · Radio/player with USB port
- · Reversing warning light, automatic

#### **GAUGE GROUP**

- Engine coolant temperature
- Transmission oil temperature
- Fuel level
- Hour meter
- Voltage
- Brake oil pressure

#### **INDICATOR GROUP**

- Intake air filter alert
- · Battery charging
- · Parking brake applied
- Power cut-off
- Turning lights
- Transmission oil pressure alarm
- · Beam of front light

#### CAB

- Cab
- Seat mechanical suspension with 2 inch seat belt
- 2-way adjustable steering column
- · Rubber cab mounts
- · Cab fresh air filter
- One interior & dual exterior rear-view mirrors
- Air conditioner

# **OPTIONAL EQUIPMENT**

#### ENGINE

Cold start aid

#### CAB

- ROPS
- Rear windshield wiper
- · Fire extinguisher
- Cab rear windshield defroster
- Rear-view camera display
- Rotating beacon

#### **ATTACHMENT**

- Dozer
- Ripper
- Scarifier
- Friction Plate Gearbox

#### TIRE & RIM

Full fender

#### **OTHERS**

· Self-leveling system



#### Guangxi Liugong Machinery Co., Ltd.

No. 1 Liutai Road, Liuzhou, Guangxi 545007, PR China T: +86 772 388 6124 E: overseas@liugong.com www.liugong.com LG-SP-4180D-T2-WW-A4-012019-ENG

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